

5050

DRG NO. 050-N050-TOTAL\_ASSY

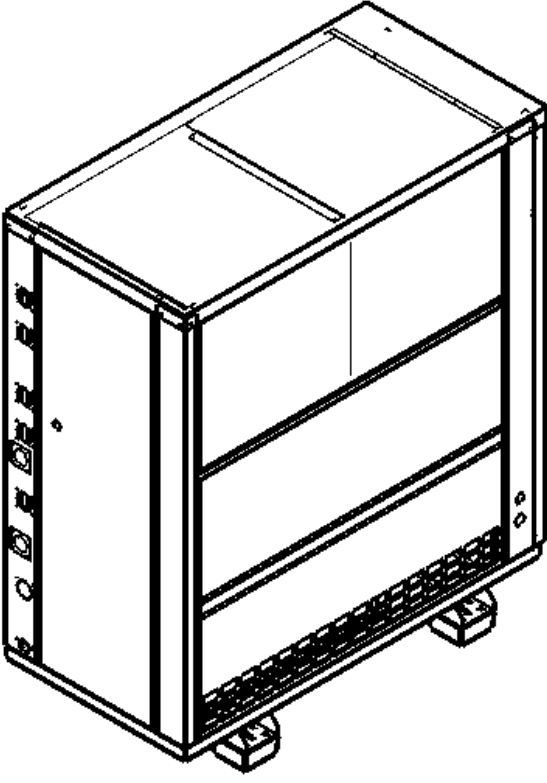
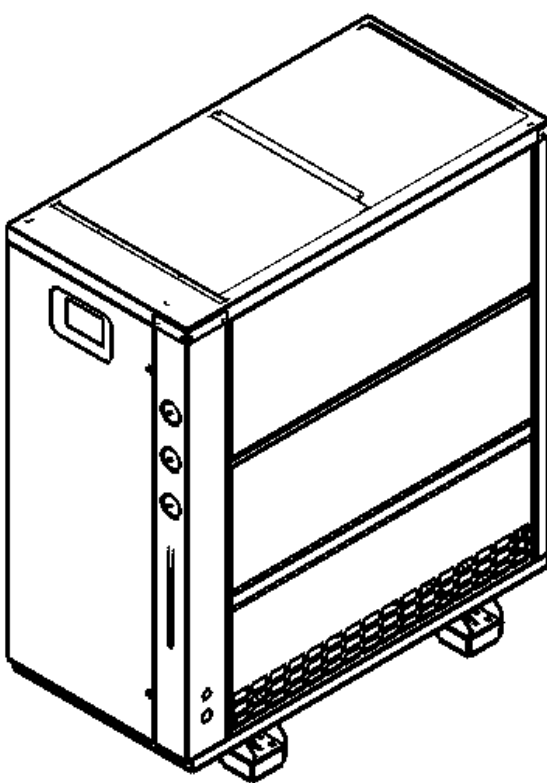
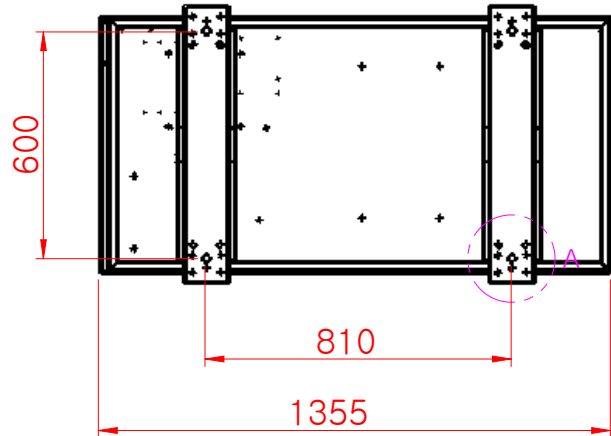
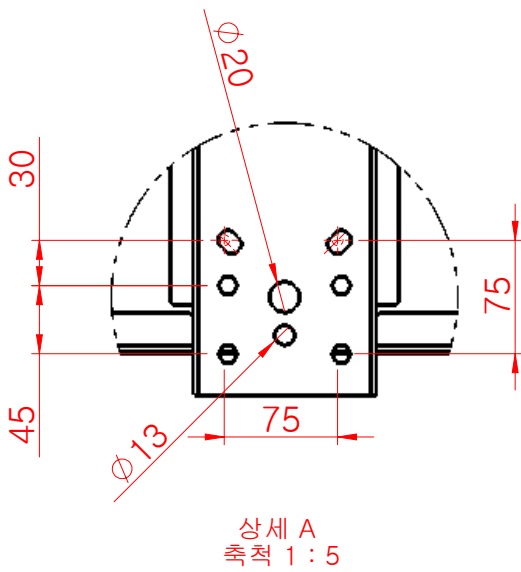
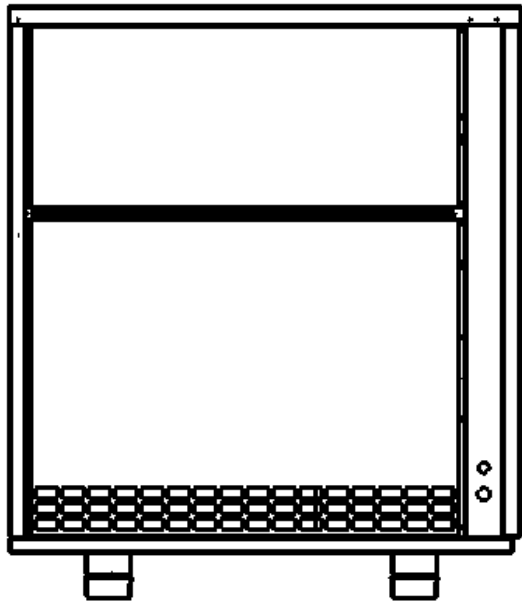
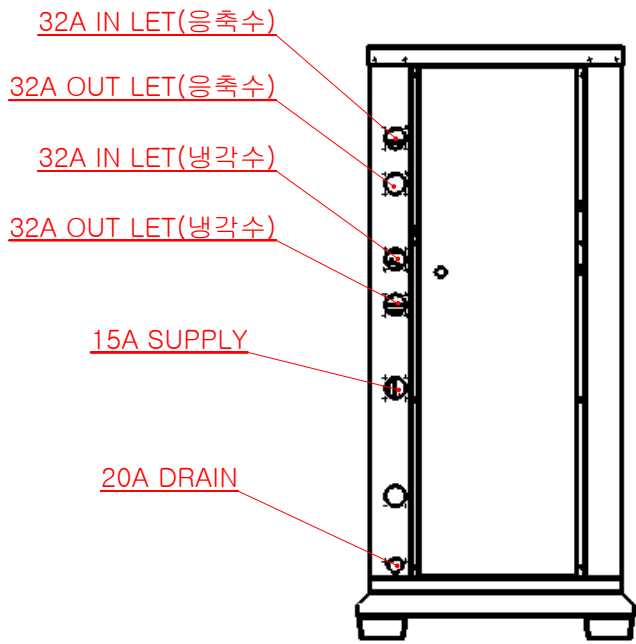
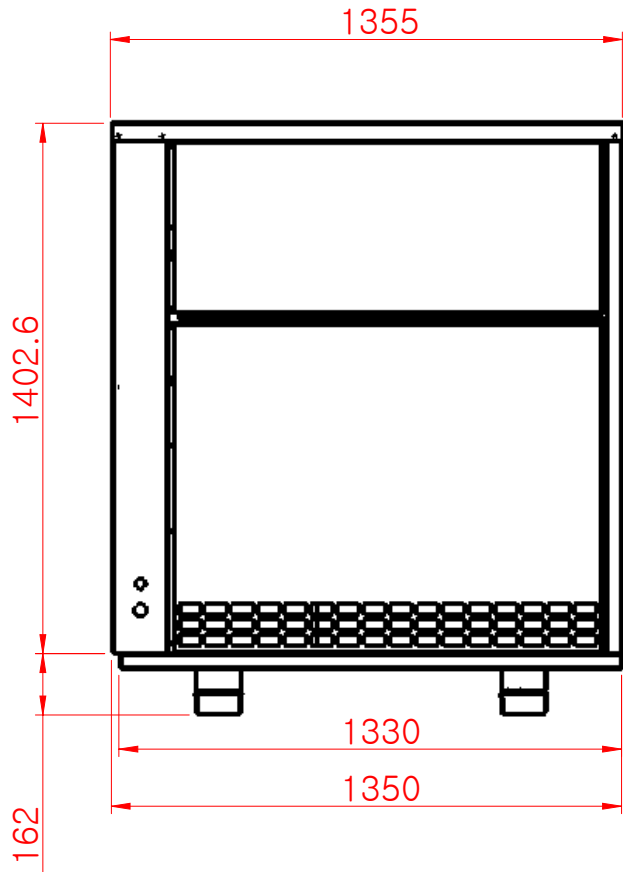
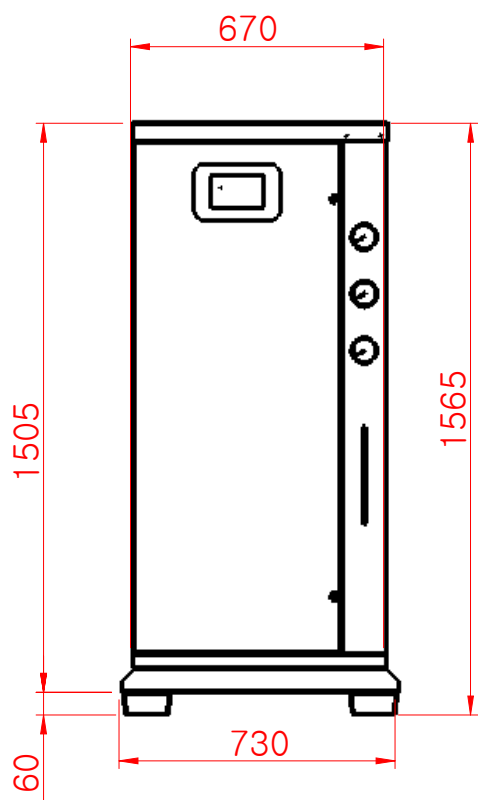
SY

ON

DRG

SURFACE FINISH

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- NOTE
- 1. 지정색 도장할 것.
  - 2. 도시하고 지시없는 라운드 R3.
  - 3. 날카로운 모서리 및 버어 제거할 것.
  - 4. 밴딩R은 최소로 할 것.
  - 5. 각 연결부 용접할 것.
  - 6. 용접후 사상할 것.

	△ x						
	△ x						
	△ x						
SUFFIX	MARK	SUBJECT	ENC NO.	DATE	DRAWN	CHECKED	APPROVE

GENERAL TOLERANCE (MACHINING)			UNSPECIFIED CHAMFERS	C0.5	APPROVE		TITLE	DWC 050		Q'TY	1EA
LIMITS	MINUT	NOR	UNSPECIFIED	R1	CHECKED		ASS'Y	ASSY		SCALE	1:20
OVER ~ TO	ENESS	MAL	RADII		DESIGNED	J.H.MOON	MODEL	MAT.	---	W.T	348.84kgF
0.5 ~ 6	±0.05	±0.1	HEAT TREATMENT				---				
6 ~ 30	±0.1	±0.2	HARDNESS								
30 ~ 120	±0.15	±0.3	HEAT TREATMENT		DRAWN	J.H.MOON	PROJECT NAME				
120 ~ 315	±0.2	±0.5	METHOD								
315 ~ 1000	±0.3	±0.8	SURFACE TREATMENT	PAINT	DATE	2021-09-02	CHILLER				
1000 ~ 2000	±0.5	±1.2									
2000 ~ 4000	±0.8	±2.0									

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DAEIL DAEIL CO., LTD